

Test Performed by: Dr. Nauman Khurram

M. Siddique Sons
Engineering Concern (Pvt) Ltd. Lahore.
(Engro Enfrashare Material Inspection)

Client Reference No.: SS/Letter# 21187

Dated: 24-07-2024

SOM Lab Ref: CED/SOM/4544 (Page 1/4)

Dated: 01-08-2024

Test Type: Tensile Test

Sample Type: Nut Bolts

Test Specification: ASTM – F-606

Tensile Test Results

Sample No.	Sample Type	Tested Diameter of Bolt (mm)	Ultimate Load (kN)	Ultimate Tensile Stress (MPa)	% Elongation	Remarks
1	Nut Bolts (M12x40)	8.3	52.5	970.8	20.0	Sample breaks at this Load
2	Nut Bolts (M12x40)	8.3	51.0	943.1	40.0	Sample breaks at this Load
3	Nut Bolts (M12x40)	8.3	53.0	980.1	20.0	Sample breaks at this Load

Hardness Test Details:

Machine used: Avery Rockwell Hardness Testing Machines

(Minor Load: 10 Kgf Major Load: 140.0 kgf Scale: C)

Hardness Test Results

Sample No.	Sample Type	Hardness avg
1	Nut Bolts (M12x40)	HR – 16.83– C
2	Nut (M12)	HR – 23.16– C

Note: Please always confirm the results on web www.uet-civil.edu.pk

Test Performed by: Dr. Nauman Khurram

M. Siddique Sons
Engineering Concern (Pvt) Ltd. Lahore.
(Engro Enfrashare material Inspection)

Client Reference No.: SS/Letter# 21186

Dated: 24-07-2024

SOM Lab Ref: CED/SOM/4544 (Page 2/4)

Dated: 01-08-2024

Test Type: Tensile Test

Sample Type: Nut Bolts

Test Specification: ASTM – F-606

Tensile Test Results

Sample No.	Sample Type	Tested Diameter of Bolt (mm)	Ultimate Load (kN)	Ultimate Tensile Stress (MPa)	% Elongation	Remarks
1	Nut Bolts (M16x55)	10.3	71.5	858.5	30.0	Sample breaks at this Load
2	Nut Bolts (M16x55)	10.3	71.5	858.5	30.0	Sample breaks at this Load
3	Nut Bolts (M16x55)	10.3	73.2	879.0	30.0	Sample breaks at this Load

Hardness Test Details:

Machine used: Avery Rockwell Hardness Testing Machine

(Minor Load: 10 Kgf Major Load: 140.0 kgf Scale: C)

Hardness Test Results

Sample No.	Sample Type	Hardness avg
1	Nut Bolts (M16x55)	HR – 23.66– C
2	Nut (M16)	HR – 25.83– C

Note: Please always confirm the results on web www.uet-civil.edu.pk

Test Performed by: Dr. Nauman Khurram

M. Siddique Sons
Engineering Concern (Pvt) Ltd. Lahore.
(Engro Enfrashare material Inspection)

Client Reference No.: SS/Letter# 21185

Dated: 24-07-2024

SOM Lab Ref: CED/SOM/4544 (Page 3/4)

Dated: 01-08-2024

Test Type: Tensile Test

Sample Type: Nut Bolts

Test Specification: ASTM – F-606

Tensile Test Results

Sample No.	Sample Type	Tested Diameter of Bolt (mm)	Ultimate Load (kN)	Ultimate Tensile Stress (MPa)	% Elongation	Remarks
1	Nut Bolts (M20x70)	14.0	150.2	976.2	30.0	Sample breaks at this Load
2	Nut Bolts (M20x70)	14.0	125.7	817.0	30.0	Sample breaks at this Load
3	Nut Bolts (M20x70)	14.0	123.0	799.4	30.0	Sample breaks at this Load

Hardness Test Details:

Machine used: Avery Rockwell Hardness Testing Machine

(Minor Load: 10 Kgf Major Load: 140.0 kgf Scale: C)

Hardness Test Results

Sample No.	Sample Type	Hardness avg
1	Nut Bolts (M20x70)	HR – 17.33– C
2	Nut (M20)	HR – 24.33– C

Note: Please always confirm the results on web www.uet-civil.edu.pk

Test Performed by: Dr. Nauman Khurram

M. Siddique Sons
Engineering Concern (Pvt) Ltd. Lahore.
(Engro Enfrashare material Inspection)

Client Reference No.: SS/Letter# 21188

Dated: 24-07-2024

SOM Lab Ref: CED/SOM/4544 (Page 4a/4)

Dated: 01-08-2024

Hardness Test Details:

Machine used: Avery Rockwell Hardness Testing Machine
(Minor Load: 10 Kgf Major Load: 90.0 kgf Scale: B)

Hardness Test Results

Sample No.	Sample Type	Hardness avg
8	Nut (6 Sooter)	HR – 91.50– B

Machine used: Avery Rockwell Hardness Testing Machine
(Minor Load: 10 Kgf Major Load: 140.0 kgf Scale: C)

Hardness Test Results

Sample No.	Sample Type	Hardness avg
7	Anchor Bolts (6 Sooter)	HR – 75.17– C

Test Performed by: Dr. S. Asad Ali Gillani

Syed Zafar Haider Zaidi

Resident Engineer AZ Engineering Associates

Gujrat & Kharian Residency.

(Construction Of Bridge & Approches Roads Over Rainy Nullahs Near Village Ghayyian & Bhojpur On Chohan Barilla Road in Distt Gujrat)

Reference No.: RE AZEA/GT-1072

Dated: 24-07-2024

SOM Lab Ref: CED/SOM/4545(Page-1/1)

Dated: 01-08-2024

Test: Tensile Test, Elongation at Break, Tear Test, Hardness Test & Comp. Set Test

Sample Type: Elastomeric Bearing Pad (16 x 10 x 1^{3/4} Inches)

TENSILE STRENGTH AND ELONGATION TEST. (AS PER ASTM-D-412)

S. No	Sample Size (mm)	Ultimate Load (kN)	Tensile Strength (Mpa)	Tensile Strength (kg/cm ²)	Elongation at Break(%)
1	6.4 x 2.0	0.52	40.62	414.25	520.0
2	6.4 x 2.0	0.47	36.71	374.42	500.0

TEAR STRENGTH (AS PER ASTM-D-624)

S. No	Sample Size (mm)	Ultimate Load (kN)	Tear Strength (N/mm)
1	7.2 x 2.0	0.37	185.0
2	7.2 x 2.0	0.32	160.0

- COMPRESSION SET TEST (AS PER ASTM-D-395)

S. No.	Thickness of Sample (mm)	Final Thickness (mm)	Compression set (%)
1	3.00	2.86	4.48

- HARDNESS TEST (AS PER ASTM-D-2240)

S. No	Sample Type	Hardness _{avg} (Shore A)
1	Elastomeric Bearing Pad	62.33

Sub Divisional officer,

Test Performed By:

Dr. /Engr.

Nauman Khurram

BSD Kotmomin (Revamping Of Civil Veterinary Dispensary Ghurana Tehsil Kotmomin)

Client Reference: 211/Kotmomin

SOM Lab

Ref:

4543 (Page-1/1)

Dated: 25-04-2024

Dated:

01-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	0.664	4	0.498	0.20	0.195	5.83	8.97	64300	65950	98920	101460	1.20	8.0	15.0	
2	0.656	4	0.496	0.20	0.193	5.76	8.94	63510	65820	98580	102160	1.30	8.0	16.3	
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BEND TEST:

# 4	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Three Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

M.Siddique Sons
 Engineerg Concern (Pvt) Ltd.(Engro Enfrashare Material Inspection)

Test Performed By: Dr. /Engr. Nauman Khurram

Client Reference: SS/Letter # 21188

SOM Lab

Ref: 4544 (Page-4b/4)

Dated: 24-07-2024

Dated: 01-08-2024

Test: Tension Test & Bend Test

Test Specification: ASTM-A-615

Gauge Length: 8 inch

Sample Type: Def Bar (Anchor Bolts)

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	1.499	6	0.749	0.44	0.441	13.20	18.37	66170	66020	92070	91870	1.10	8.0	13.8	
2	1.571	6	0.767	0.44	0.462	12.86	17.99	64480	61410	90180	85890	0.90	8.0	11.3	
3	1.478	6	0.743	0.44	0.434	12.41	17.40	62190	63040	87220	88430	1.10	8.0	13.8	
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BEND TEST:

--	No Bend test performed	Note:- Only Three Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

Syed Zafar Haider Zaidi

Test Performed By: Dr. /Engr. Nauman Khurram

RE AZEA Gujrat Residency.(Const Of Road From Kharianwala Tanda Rd to Bhagowal Tanda Rd)

Client Reference: AZ AZEA/GT-1067

SOM Lab

Ref: 4546 (Page-1/2)

Dated: 22-07-2024

Dated: 01-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	0.671	4	0.501	0.20	0.197	6.32	8.15	69700	70760	89930	91300	1.10	8.0	13.8	
2	0.672	4	0.501	0.20	0.197	5.68	7.54	62610	63570	83180	84450	1.20	8.0	15.0	
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BEND TEST:

# 4	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Three Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

Syed Zafar Haider Zaidi

Test Performed By: Dr. /Engr. Nauman Khurram

RE AZEA Gujrat Residency.(Rehb of Rd From Jalalpur Jattan Shahbazpur Rd to H/Marala Rd)

Client Reference: RE AZEA/GT-1065

SOM Lab

Ref: 4546 (Page-2/2)

Dated: 22-07-2024

Dated: 02-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	2.649	8	0.995	0.79	0.778	25.59	34.91	71430	72530	97470	98970	1.40	8.0	17.5	
2	2.644	8	0.995	0.79	0.777	27.08	37.58	75610	76880	104930	106680	1.30	8.0	16.3	
3	1.518	6	0.754	0.44	0.446	15.16	19.57	75980	74960	98100	96780	1.20	8.0	15.0	
4	1.521	6	0.754	0.44	0.447	14.24	18.14	71380	70260	90950	89530	1.10	8.0	13.8	
5	0.672	4	0.501	0.20	0.197	6.24	8.12	68800	69840	89590	90960	1.10	8.0	13.8	
6	0.675	4	0.502	0.20	0.198	5.88	7.70	64860	65520	84870	85730	1.20	8.0	15.0	
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BEND TEST:

# 8	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Nine Samples Received and Tested
# 6	Sample bend through 180 degrees Satisfactorily without any crack	
# 4	Sample bend through 180 degrees Satisfactorily without any crack	

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

Prime Steel Re-Rolling Mills
Sheikhupura.

Test Performed By: Dr. /Engr. Nauman Khurram

Client Reference: Nil

SOM Lab

Ref: 4547 (Page-1/2)

Dated: 01-08-2024

Dated: 01-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	1.497	6	0.748	0.44	0.440	13.88	21.07	69590	69590	105610	105610	1.30	8.0	16.3	H # 1
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BEND TEST:

# 6	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Two Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

Prime Steel Re-Rolling Mills
Sheikhupura.

Test Performed By: Dr. /Engr. Nauman Khurram

Client Reference: Nil

SOM Lab

Ref: 4547 (Page-2/2)

Dated: 01-08-2024

Dated: 01-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	1.459	6	0.739	0.44	0.429	12.97	20.87	65000	66660	104590	107270	1.20	8.0	15.0	H # 2
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BEND TEST:

# 6	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Two Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

Chief Resident Engineer

Test Performed By:

Dr. /Engr.

Nauman Khurram

UMDS Consultant Sahiwal.(NCB Works/PICIIP-04 Road Upgradation Lot-1 Sahiwal)

Client Reference: UMDS-JV/SOS/CRE/394

SOM Lab

Ref:

4548 (Page-1/1)

Dated: 25-07-2024

Dated:

01-08-2024

Test: Tension Test & Bend Test

Test Specification:

ASTM-A-615

Gauge Length: 8 inch

Sample Type:

Deformed Bar (Hunza Steel)

S.No.	Weight	Dia.		Area		Yield Load	Ultimate Load	Yield Stress		Ult. Stress		Elongation	Gauge Length	%age Elongation	Remarks
		Nominal	Calculated	Nominal	Calculated			(according to nominal area)	(according to measured area)	(according to nominal area)	(according to measured area)				
	lb/ft	#	in	in ²	in ²	Tons	Tons	psi	psi	psi	psi	in	in	%	
1	1.057	5	0.629	0.31	0.311	10.60	13.53	75420	75180	96240	95930	1.50	8.0	18.8	
2	1.061	5	0.630	0.31	0.312	10.83	13.63	77020	76530	96960	96340	1.60	8.0	20.0	
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BEND TEST:

# 5	Sample bend through 180 degrees Satisfactorily without any crack	Note:- Only Three Samples Received and Tested

Note: Please always confirm the results of above report on web www.uet-civil.edu.pk

